



Material - AFNOR NF CW609N

Standard Specification for Copper and Copper Alloy Rod for Free Machining Purpose

Group - Non Ferrous Copper Alloys

Sub Group - AFNOR NF CW609N Copper and Copper Alloy Rod for Free Machining Purpose Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Rod

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.050 max.		
Iron	Fe %	0.300 max.		
Nickel	Ni %	0.300 max.	As Raw or Solution Heat Treated	
Lead	Pb %	3.500 - 4.200		Heat Treated
Tin	Sn %	0.300 max.		
Other	Ot %	0.200 max.		
Copper	Cu %	57.000 - 59.000		
Zinc	Zn %	Balance		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	360 min.
-	-	-	Yield Strength in Mpa	150 - 520
-	-	-	Elongation in %	5 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	90 - 160
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
EN 12164 CuZn38Pb4	DIN	Germany	Rod	
C 3604 W	JIS	Japan	Rod	
C 3605 BD	JIS	Japan	Rod	
C 3605 BE	JIS	Japan	Rod	
CuZn38Pb4	EN	European Union	Rod	
CW609N	EN	European Union	Rod	
CuZn38Pb4	AFNOR NF	France	Rod	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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